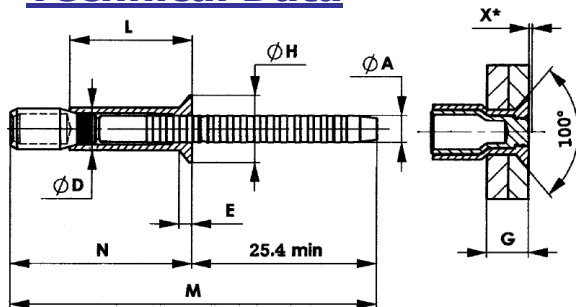


# ORNILOCK

## STAINLESS/STAINLESS

**MN**

### Technical Data



SIZE	RIVET CODE	RIVET LENGTH L ±0.3	GRIP RANGE, G	Ø A ±0.07	Ø D +0.09 / -0.05	E ±0.3	X max	Ø H ±0.03	M ±0.2	BLIND SIDE PROTRUSION N max
4.8 mm	MN48123 K	12.3	3.2-8.4	3.00	4.80	1.8	0.8	8.6	47	19.4
	MN48165 K	16.5	7.8-12.7						51	23.6
6.5 mm	MN65167 K	16.7	4.1 - 12.1	4.00	6.50	2.0	0.8	10.0	55	27.5
	MN65230 K	23.0	10.6 - 18.4						61	34.0

RIVET CODE	SHEAR STRENGTH, N / kgf nom.	TENSILE STRENGTH, N / kgf nom.	MANDREL RETENTION, N / kgf nom.
MN48123 K	5788/590	4218/430	445/45
MN48165 K			

RIVET CODE	SHEAR STRENGTH, N / Kg		TENSILE STRENGTH, N / kgf		MANDREL RETENTION, N / kgf
	min.	nom.	min.	nom.	min.
MN 65167 K	10791 / 1100	11280/1150	7946 / 810	8900/910	1128/115
MN 65230 K					

BODY MATERIAL	STAINLESS STEEL AISI304Cu WERKSTOFF No1.4567
MANDREL MATERIAL	STAINLESS STEEL AISI304Cu WERKSTOFF No1.4567
RECOMMENDED HOLE SIZE	4.8: 4.90 - 5.10 mm      6.5: 6.62 - 6.90 mm

**ORNIT**  
BLIND RIVETS  
Fastening Solutions

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